

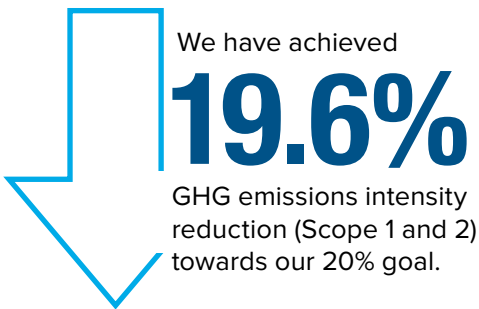
Committed to the future of steel.

Advancing sustainability through partnerships, processes and products.



Environmental

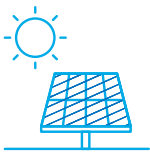
Investing and innovating to reduce our environmental footprint.



1,000 gallons
of city water saved per minute
(through efficiency upgrades at Great Lakes Works)

Collaboration is the key to decarbonization.

Diverse and innovative partnerships to reduce greenhouse gas emissions.



SOLAR POWER with Energy Arkansas' Driver Solar Project



CARBON CAPTURE with GTI Energy and the U.S. Department of Energy



CARBON CAPTURE with CarbonFree, capturing 50,000 metric tons of CO₂ annually.

Mined, Melted and Made in America.



COASTALUME™

Sustainable, durable residential and commercial construction solutions.



INDUX™

Electrical steel to power EVs, generators, and transformers.



EPDs

Environmental Product Declarations give customers quantifiable data on products.



MineMind™

AI-driven productivity improvement developed with Google Cloud.

Social Progress and Safety

Working hard to ensure a safe, inclusive and supportive workplace.



Equity in pay, promotion and performance management

100%

Received the Association for Iron and Steel Technology's Health & Safety Innovation Award

0.04

Days away from work as measured by OSHA

2023

\$453M

in supply chain diversity and inclusion spending (+\$50M from previous year)